

## Pump Assembly - Power Steering - Remove And Install (CVH and PTE) (13 434 0)

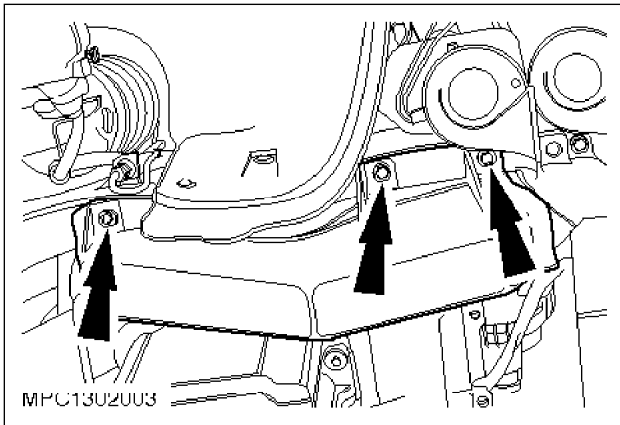
### Remove



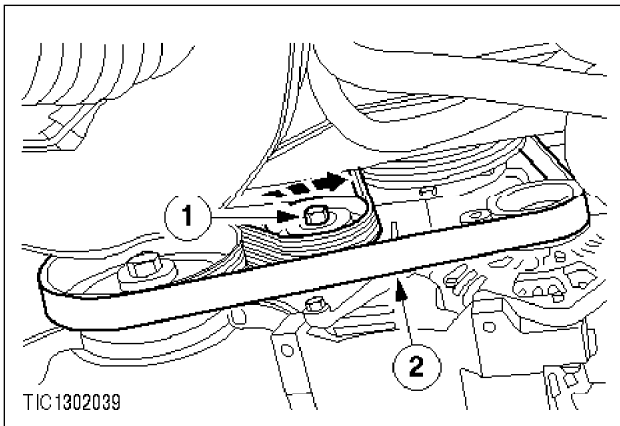
#### CAUTION:

Disconnect the battery negative lead.

1. Raise the vehicle.

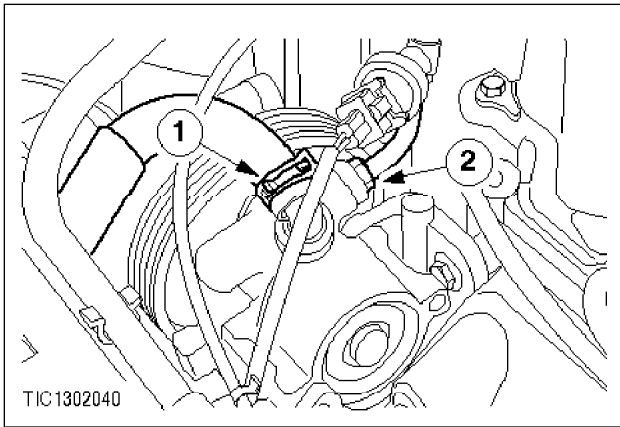


2. Remove the lower belt guard (three bolts).



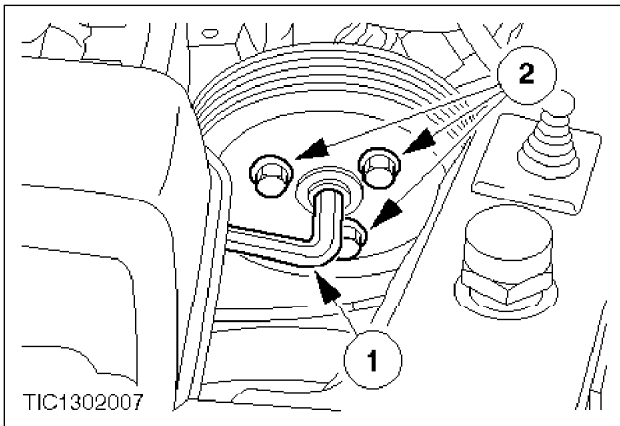
### Drive Belt - Power Steering Pump - Remove (13 424 0)

3. Remove the power steering pump drive belt.
  - 1 Rotate the belt tensioner in a clockwise direction.
  - 2 Remove the drive belt and release the belt tensioner.
4. Lower the vehicle.



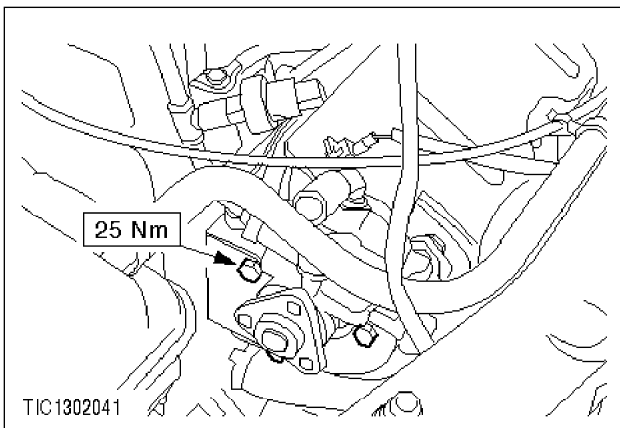
5. Disconnect the pipe and hose from the power steering pump.

- 1 Disconnect the low-pressure hose.
- Allow the fluid to drain into a suitable container.
- 2 Disconnect the high-pressure pipe.



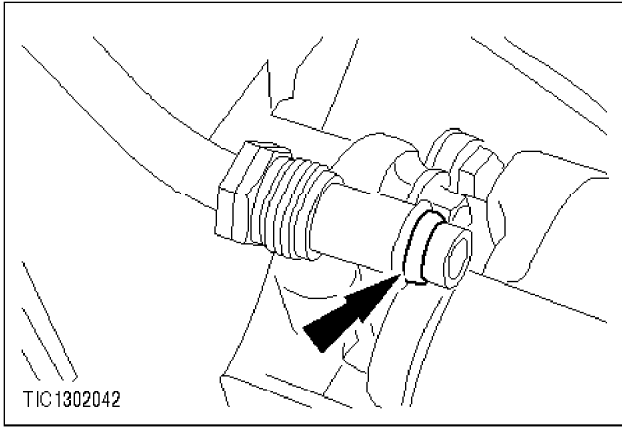
6. Remove the power steering pump pulley (three bolts).

- 1 Hold the centre of the pulley with an Allen key.
- 2 Remove the three pulley retaining bolts.



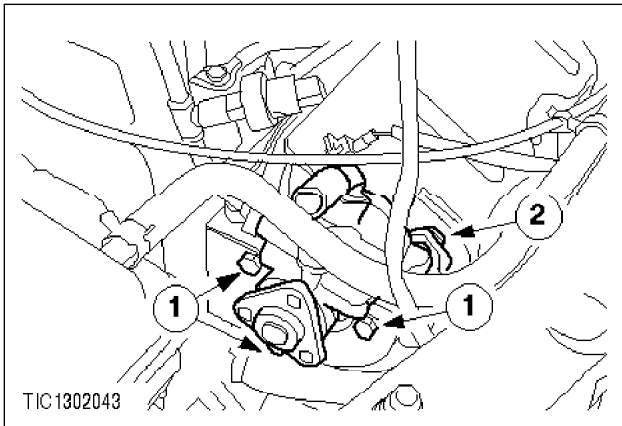
7. Remove the power steering pump.

- 1 Remove three retaining bolts from the front of the pump.
- 2 Remove one retaining bolt from the rear of the pump.

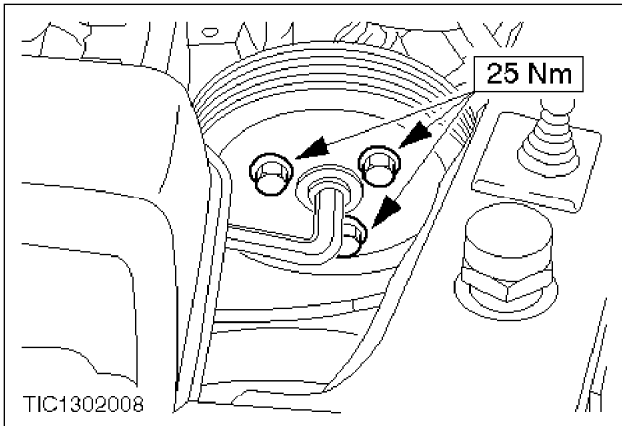


## Install

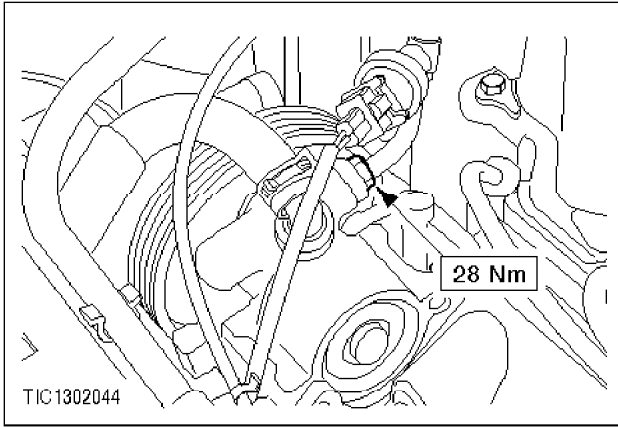
- 8. Renew the union O-ring.



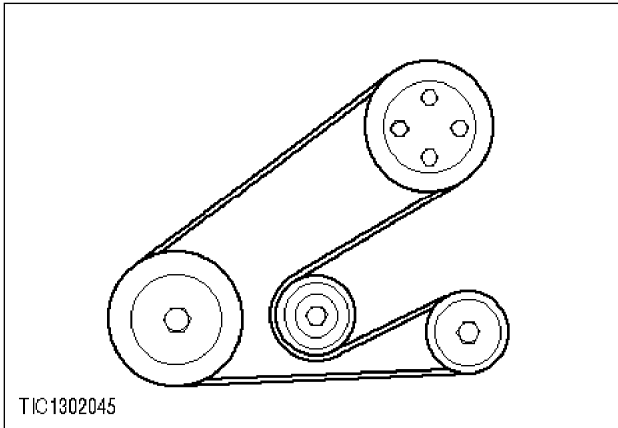
- 9. Refit the components in reverse order.



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### Drive Belt - Power Steering Pump - Install (13 424 0)

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- 10 Bleed the power steering system (r«[Operation Number 13 4'5 1](#)»)
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